

Problema y sistema

Para su tratamiento en una planta, 20500 kg.hr⁻¹ de una salmuera de NaCl al 15% debe ser calentada de 10°C a 40°C por intercambio de calor con una corriente de agua, la que será enfriada desde los 80°C hasta 45°C. Se dispone de un cierto número de horquillas múltiples de 6 m de longitud, consistente de un tubo exterior de 3,5" y 8 tubos interiores de 3/4" BWG 14, Acero SS, (conductividad térmica: 16.27 W.m⁻¹.°C⁻¹), por donde circula la salmuera. Determinar el número y configuración de los hairpins requeridos, teniendo en cuenta que no puede despreciarse el efecto de la temperatura de pared. Asumir: que los factores de ensuciamiento son 0.0005 m².°C.W⁻¹ y 0.0001 m².°C.W⁻¹ para los fluidos que circulan por los tubos y el anulo respectivamente; una eficiencia de bombeo de 0.8; que el costo de cada hairpins es de 500 um (um: unidad monetaria) con un interés anual del 3%; que el costo de energía de bombeo es de 0.15 um.kWh⁻¹; que la planta funciona 8000 horas al año. Se solicita resolución por el método ϵ -NTU.

DATOS

$$Q_{ms} := 20500 \frac{\text{kg}}{\text{hr}} \quad ws := 0.15 \quad Temp_{Cin} := 10 \quad Temp_{Cout} := 40 \quad N_t := 8$$

Intercambiador múltiple tubo
Fluido de servicio: agua
Fluido de trabajo: salmuera
ánulo Dnom: 3.5in
tubo Dnom: 3/4 in
BWG 14 Acero SS

$$Temp_{Hin} := 80 \quad Temp_{Hout} := 45 \quad Temp_{Hink} := Temp_{Hin} + 273.15$$

$$Long_t := 6 \text{ m} \quad k_{wall} := 16.27 \frac{\text{W}}{\text{m} \cdot \Delta^\circ\text{C}} = 16.27 \frac{\text{kg} \cdot \text{m}}{\text{s}^3 \cdot \text{K}}$$

$$D_s := 3.5 \text{ in} - (2 \cdot 2.11 \text{ mm}) = 3.334 \text{ in}$$

$$D_o := \frac{3}{4} \text{ in} = 19.05 \text{ mm}$$

$$D_{in} := D_o - 2 \cdot 2.11 \text{ mm}$$

$$R_{ad} := 0.0005 \frac{\text{m}^2 \cdot \Delta^\circ\text{C}}{\text{W}} + 0.0001 \frac{\text{m}^2 \cdot \Delta^\circ\text{C}}{\text{W}} = (6 \cdot 10^{-4}) \frac{\text{s}^3 \cdot \text{K}}{\text{kg}}$$

DESARROLLO

INCISO A n° de horquillas y caída de presión

Ecuaciones

$$\delta_w(Temp) := \frac{999.83952 + 16.945176 \cdot (Temp) - 7.9870401 \cdot 10^{-3} \cdot (Temp)^2 - 46.170461 \cdot 10^{-6} \cdot (Temp)^3}{1 + 16.87950 \cdot 10^{-3} \cdot (Temp)}$$

$$B(Temp) := \frac{1.3272 \cdot (20 - Temp) - 0.001053 \cdot (Temp - 20)^2}{Temp + 105}$$

$$\mu_w(Temp) := 1.002 \cdot 10^{-3} \cdot 10^{B(Temp)} \cdot Pa \cdot s$$

$$C_1 := \frac{276370}{18.0153} = 1.534 \cdot 10^4 \quad C_2 := \frac{-2090.1}{18.0153} = -116.018 \quad C_3 := \frac{8.125}{18.0153} = 0.451$$

$$C_4 := \frac{-0.014116}{18.0153} = -7.836 \cdot 10^{-4} \quad C_5 := \frac{9.3701 \cdot 10^{-6}}{18.0153} = 5.201 \cdot 10^{-7}$$

$$cP_w(Temp) := (C_1 + C_2 \cdot Temp + C_3 \cdot Temp^2 + C_4 \cdot Temp^3 + C_5 \cdot Temp^4) \frac{J}{kg \cdot \Delta^\circ C}$$

$$S_1 := -0.432 \quad S_2 := 0.0057255 \quad S_3 := -0.000008078 \quad S_4 := 1.861 \cdot 10^{-9} \quad S_5 := 0$$

$$k_w(Temp) := (S_1 + S_2 \cdot Temp + S_3 \cdot Temp^2 + S_4 \cdot Temp^3 + S_5 \cdot Temp^4) \frac{W}{m \cdot \Delta^\circ C}$$

$$D_0 := -0.003241 \quad D_1 := 0.063635 \quad D_2 := 1.013714 \quad D_3 := 0.014595 \quad D_4 := 3317.349$$

$$\delta_{ap}(ws, Temp) := \frac{(ws \cdot D_0 + D_1) \cdot \exp\left(1 \cdot 10^{-6} \cdot (Temp + D_4)^2\right)}{(ws + D_2 + Temp \cdot D_3)} \cdot \left(\frac{kg}{m^3}\right)$$

$$\delta_{sol}(ws, \delta_{ap}, Temp) := \left(\left(\frac{ws}{\delta_{ap}(ws, Temp)} \right) + \frac{(1 - ws)}{\delta_w(Temp)} \right)^{-1}$$

$$V_1 := 16.221789 \quad V_2 := 1.322931 \quad V_3 := 1.484860 \quad V_4 := 0.007469 \quad V_5 := 30.780201 \quad V_6 :=$$

$$\mu_{ap}(ws, Temp) := \frac{\exp\left(\frac{V_1 \cdot ws^{V_2} + V_3}{Temp \cdot V_4 + 1}\right)}{(V_5 \cdot ws^{V_6} + 1)}$$

$$\mu_{sol}(ws, Temp) := \mu_{ap}(ws, Temp)^{ws} \cdot \left(\mu_w(Temp) \cdot 1000 \frac{m \cdot s}{kg} \right)^{(1 - ws)} \cdot 10^{-3} \frac{kg}{m \cdot s}$$

$$a_1 := -0.06936 \quad a_2 := -0.07821 \quad a_3 := 3.847985 \quad a_4 := -11.2762 \quad a_5 := 8.731877 \quad a_6 := 1.8124$$

$$\alpha(ws, Temp) := a_2 \cdot Temp + a_3 \cdot \exp(0.01 \cdot Temp) + a_4 \cdot ws$$

$$cPi(\alpha, ws, Temp) := \left(a_1 \cdot \exp(\alpha(ws, Temp)) + a_5 \cdot ws^{a_6} \right) \frac{J}{kg \cdot \Delta^\circ C}$$

$$cP_{sol}(\alpha, ws, Temp, cP_w) := (1 - ws) \cdot cP_w(Temp) + ws \cdot cPi(\alpha, ws, Temp)$$

$$M_{nacl} := 58.44277$$

$$b := \left(M_{nacl} \cdot \left(\frac{1}{ws} - 1 \right) \right)^{-1}$$

$$ksal(Temp, b) := \left((0.5621 - 0.01394 \cdot b + 0.00177 \cdot b^2) + (0.00199 - 0.000294 \cdot b - 6.3 \cdot 10^{-5} \cdot b^2) \cdot Temp \right)$$

$$D_{eq} := \frac{(D_s^2 - N_t \cdot D_o^2)}{D_o \cdot N_t}$$

$$D_{hid}(D_s, D_o) := \frac{(D_s^2 - N_t \cdot D_o^2)}{D_s + D_o \cdot N_t}$$

$$G(Q_m, D_{in}) := \frac{Q_m}{\pi \cdot \frac{D_{in}^2}{4}}$$

$$G_{an}(Q_m, D_s, D_o) := \frac{Q_m}{\pi \cdot \frac{D_{eq}^2}{4}}$$

$$Rey(\mu, D_{in}, Q_m) := \frac{G(Q_m, D_{in}) \cdot D_{in}}{\mu}$$

$$Rey_{an}(\mu, D_s, D_o, Q_m) := \frac{G_{an}(Q_m, D_s, D_o) \cdot D_{eq}}{\mu}$$

$$Pr(\mu, k, cP) := \frac{cP \cdot \mu}{k}$$

$$Pr_{wall}(\mu, k, cP) := \frac{cP \cdot \mu}{k}$$

$$f_D(\varepsilon, \mu, D_{in}, Q_m) := \frac{1}{\left(-2 \cdot \log \left(\frac{\varepsilon}{3.7065 \cdot D_{in}} - \frac{5.0452}{Rey(\mu, D_{in}, Q_m)} \cdot \log \left(\frac{1}{2.8257} \cdot \left(\frac{\varepsilon}{D_{in}} \right)^{1.1098} + \frac{5.8506}{Rey(\mu, D_{in}, Q_m)^{0.11}} \right) \right)^2}$$

$$f_{an}(\mu, D_s, D_o, Q_m) := \frac{1}{\left(-2 \cdot \log \left(\frac{\varepsilon}{3.7065 \cdot D_{eq}} - \frac{5.0452}{Rey_{an}(\mu, D_s, D_o, Q_m)} \cdot \log \left(\frac{1}{2.8257} \cdot \left(\frac{\varepsilon}{D_{eq}} \right)^{1.1098} + \frac{5.8506}{Rey_{an}(\mu, D_s, D_o, Q_m)^{0.11}} \right) \right)^2}$$

$$f(\mu, D_{in}, Q_m) := (1.821 \cdot \log(\text{Rey}(\mu, D_{in}, Q_m) - 1.64))^{-2}$$

$$K_G(\mu, k, cP) := \left(\frac{\text{Pr}(\mu, k, cP)}{\text{Pr}_{wall}(\mu, k, cP)} \right)^{0.11}$$

$$\text{Nu}(\mu, D_{in}, Q_m, k, cP, K_G) := \left(\frac{\left(\frac{f(\mu, D_{in}, Q_m)}{8} \right) \cdot (\text{Rey}(\mu, D_{in}, Q_m) - 1000) \cdot \text{Pr}(\mu, k, cP)}{1 + 12.7 \cdot \left(\frac{f(\mu, D_{in}, Q_m)}{8} \right)^{\frac{1}{2}} \cdot \left(\text{Pr}(\mu, k, cP)^{\frac{2}{3}} - 1 \right)} \right) \cdot K_G$$

Resolución

$$\text{Temp}_{proH} := \frac{\text{Temp}_{Hin} + \text{Temp}_{Hout}}{2} = 62.5$$

$$\text{Temp}_{proC} := \frac{\text{Temp}_{Cin} + \text{Temp}_{Cout}}{2} = 25$$

$$\delta_a := \delta_w(\text{Temp}_{proH}) = 981.905 \frac{\text{kg}}{\text{m}^3}$$

$$\delta_s := \delta_{sol}(ws, \delta_{ap}, \text{Temp}_{proC}) = (1.1$$

$$\mu_a := \mu_w(\text{Temp}_{proH}) = (4.495 \cdot 10^{-4}) \frac{\text{kg}}{\text{m} \cdot \text{s}}$$

$$\mu_s := \mu_{sol}(ws, \text{Temp}_{proC}) = 0.001 \frac{\text{kg}}{\text{m} \cdot \text{s}}$$

$$cP_a := cP_w(\text{Temp}_{proH}) = (4.182 \cdot 10^3) \frac{\text{m}^2}{\text{s}^2 \cdot \text{K}}$$

$$cP_{sol}(\alpha, ws, \text{Temp}, cP_a) := (1 - w$$

$$k_a := k_w(\text{Temp}_{proH}) = 0.65 \frac{\text{kg} \cdot \text{m}}{\text{s}^3 \cdot \text{K}}$$

$$cP_s := cP_{sol}(\alpha, ws, \text{Temp}_{proC}, cP_a$$

$$k_s := k_{sal}(\text{Temp}_{proC}, b) = 0.606 \frac{\text{kg}}{\text{s}^3}$$

$$q := (Q_{ms} \cdot cP_s \cdot (\text{Temp}_{Cout} - \text{Temp}_{Cin})) \cdot K$$

$$q = 607.612 \text{ kW}$$

lores de prueba

$$Q_m := 1 \frac{\text{kg}}{\text{hr}}$$

Va

Restricciones

$$q = \left(Q_m \cdot \int_{Temp_{Hout}}^{Temp_{Hin}} cP_a dTemp \right) \cdot K$$

Solver

$$Q_{ma} := \text{find} (Q_m) = (1.494 \cdot 10^4) \frac{kg}{hr}$$

$$K_G := 1$$

$$h_i(\mu, D_{in}, Q_m, k, cP, K_G) := \frac{Nu(\mu, D_{in}, Q_m, k, cP, K_G) \cdot k}{D_{in}}$$

$$h_o(\mu, D_s, D_o, Q_m, k, cP, K_G) := \frac{Nu_{an}}{D_o}$$

$$h_i(\mu_s, D_{in}, Q_{ms}, k_s, cP_s, K_G) = (6.439 \cdot 10^4) \frac{kg}{s^3 \cdot K}$$

$$h_o := h_o(\mu_a, D_s, D_o, Q_{ma}, k_a, cP_a, K_G)$$

$$h_{io}(\mu, D_{in}, D_o, Q_m, k, cP, K_G) := h_i(\mu, D_{in}, Q_m, k, cP, K_G) \cdot \frac{D_{in}}{D_o}$$

$$h_{io} := h_{io}(\mu_s, D_{in}, D_o, Q_{ms}, k_s, cP_s, K_G) = (5.013 \cdot 10^4) \frac{kg}{s^3 \cdot K}$$

Efecto de la pared

$$Temp_{wall} := \frac{(Temp_{proH} \cdot h_{io} + Temp_{proC} \cdot h_o)}{h_{io} + h_o} = 59.027$$

$$Temp_{wallk} := Temp_{wall} + 273 = 332.027$$

$$\delta_{aw} := \delta_w(Temp_{wall}) = 983.707 \frac{kg}{m^3}$$

$$\delta_{sol}(ws, \delta_{ap}, Temp) := \left(\frac{1}{\delta_{ap}} \right)$$

$$\mu_{aw} := \mu_w(Temp_{wall}) = (4.735 \cdot 10^{-4}) \frac{kg}{m \cdot s}$$

$$\delta_{sw} := \delta_{sol}(ws, \delta_{ap}, Temp_{wall})$$

$$cP_{aw} := cP_w(Temp_{wallk}) = (4.18 \cdot 10^3) \frac{m^2}{s^2 \cdot K}$$

$$\mu_{sol}(ws, Temp) := \mu_{ap}(ws, T)$$

$$k_{aw} := k_w(Temp_{wallk}) = 0.647 \frac{kg \cdot m}{s^3 \cdot K}$$

$$\mu_{sw} := \mu_{sol}(ws, Temp_{wall}) = ($$

$$cP_{sol}(\alpha, ws, Temp, cP_a) :=$$

$$cP_{sw} := cP_{sol}(\alpha, ws, Temp_{wall}, cP_a)$$

$$k_{sw} := k_{sal}(Temp_{wall}, b) = 0.6$$

$$Pr(\mu_{sw}, k_{sw}, cP_{sw}) = 3.609$$

$$K_{G1} := \left(\frac{Pr(\mu_s, k_s, cP_s)}{Pr(\mu_{sw}, k_{sw}, cP_{sw})} \right)^{0.11} = 1.076$$

$$h_i(\mu, D_{in}, Q_m, k, cP, K_G) := \frac{Nu(\mu, D_{in}, Q_m, k, cP, K_G) \cdot k}{D_{in}}$$

$$h_o(\mu, D_s, D_o, Q_m, k, cP, K_G) := \frac{Nu(\mu, D_s, D_o, Q_m, k, cP, K_G) \cdot k}{D_o}$$

$$h_i(\mu_s, D_{in}, Q_{ms}, k_s, cP_s, K_{G1}) = (6.931 \cdot 10^4) \frac{kg}{s^3 \cdot K}$$

$$h_{oc} := h_o(\mu_a, D_s, D_o, Q_{ma}, k_a, cP_a)$$

$$h_{io}(\mu, D_{in}, D_o, Q_m, k, cP, K_G) := h_i(\mu, D_{in}, Q_m, k, cP, K_G) \cdot \frac{D_{in}}{D_o}$$

$$h_{ioc} := h_{io}(\mu_s, D_{in}, D_o, Q_{ms}, k_s, cP_s, K_{G1}) = (5.396 \cdot 10^4) \frac{kg}{s^3 \cdot K}$$

$$U_{gd} := \left(\frac{1}{h_{ioc}} + \frac{1}{h_{oc}} + R_{ad} + \frac{D_o}{2 \cdot k_{wall}} \cdot \ln\left(\frac{D_o}{D_{in}}\right) \right)^{-1} = (1.04 \cdot 10^3) \frac{kg}{s^3 \cdot K}$$

$$U_{gc} := \left(\frac{1}{h_{ioc}} + \frac{1}{h_{oc}} + \frac{D_o}{2 \cdot k_{wall}} \right)^{-1}$$

$$C_H := cP_a \cdot Q_{ma} = (1.736 \cdot 10^4) \frac{kg \cdot m^2}{s^3 \cdot K}$$

$$C_C := cP_s \cdot Q_{ms} = (2.025 \cdot 10^4) \frac{kg \cdot m^2}{s^3 \cdot K}$$

$$C_{min} := C_H = (1.736 \cdot 10^4) \frac{kg \cdot m^2}{s^3 \cdot K}$$

$$\Delta T_{max} := (Temp_{Hin} - Temp_{Cin}) \cdot K = 70 \text{ K}$$

$$q_{max} := C_{min} \cdot \Delta T_{max} = (1.215 \cdot 10^3) \text{ kW}$$

$$\xi := \frac{q}{q_{max}} = 0.5$$

$$LMTD_{ctc} := \left(\frac{(Temp_{Hout} - Temp_{Cin}) - (Temp_{Hin} - Temp_{Cout})}{\ln \left(\frac{(Temp_{Hout} - Temp_{Cin})}{(Temp_{Hin} - Temp_{Cout})} \right)} \right) \cdot \Delta^\circ C = 37.444 \text{ K}$$

Restricciones

$$NTU := 1$$

$$\xi = NTU \cdot \frac{LMTD_{ctc}}{\Delta T_{max}}$$

Solver

$$NTU := \mathbf{find}(NTU) = 0.935$$

Restricciones

$$A_{tctc} := 1 \text{ m}^2$$

$$NTU = U_{gd} \cdot \frac{A_{tctc}}{C_{min}}$$

Solver

$$A_{tctc} := \mathbf{find}(A_{tctc}) = 15.607 \text{ m}^2$$

$$A_s := N_s \cdot \pi \cdot D_s \cdot L_{ona_s} = 5.745 \text{ m}^2$$

$$N_h := \left(\frac{A_{tctc}}{A_h} \right) = 2.717$$

$$N_h := 3$$

$$A_{treal} := N_h \cdot A_h = 17.236 \text{ m}^2$$

$$\Delta P_{it}(Q_m, D_{in}, \delta, \mu) := N_t \cdot \frac{G(Q_m, D_{in})^2}{2 \cdot \delta} \cdot \left(f_D(\varepsilon, \mu, D_{in}, Q_m) \cdot \frac{N_h \cdot Long_h}{D_{in}} \cdot \left(\frac{\mu}{\mu_{sw}} \right)^{-0.14} + (N_h - 1) \right) \Delta P_{ant}$$

$$\Delta P_{it}(Q_{ms}, D_{in}, \delta_s, \mu_s) = (2.41 \cdot 10^5) \text{ kPa}$$

$$Pot_{it} := \frac{\Delta P_{it}(Q_{ms}, D_{in}, \delta_s, \mu_s) \cdot Q_{ms}}{\delta_s \cdot \eta} = (1.55 \cdot 10^3) \text{ kW} \quad Pot_{an} := \frac{\Delta P_{ant}(\mu_a, D_s, D_o, Q_{ma}, \varepsilon, \delta_a) \cdot Q_{ma}}{\delta_a \cdot \eta}$$

$$Pot_{bom} := Pot_{it} + Pot_{an} = (1.55 \cdot 10^3) \text{ kW}$$

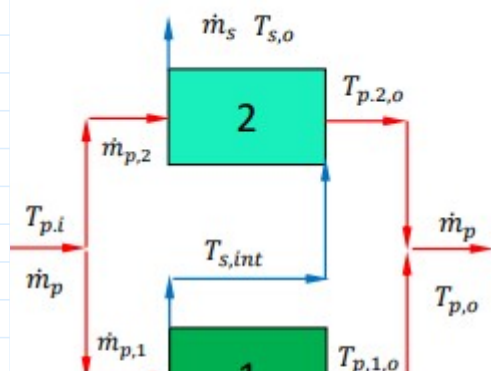
Para disminuir la potencia de la bomba se va a poner en paralelo a los tubos internos, adoptando una configuración paralelo-serie

Se considera que el caudal de la salmuera se divide en 2 partes iguales

$$C_H := cP_a \cdot Q_{ma} = (1.736 \cdot 10^4) \frac{\text{kg} \cdot \text{m}^2}{\text{s}^3 \cdot \text{K}}$$

$$C_C := cP_s \cdot \frac{Q_{ms}}{2} = (1.013 \cdot 10^4) \frac{\text{kg} \cdot \text{m}^2}{\text{s}^3 \cdot \text{K}}$$

$$C_{min} := C_C = (1.013 \cdot 10^4) \frac{\text{kg} \cdot \text{m}^2}{\text{s}^3 \cdot \text{K}}$$

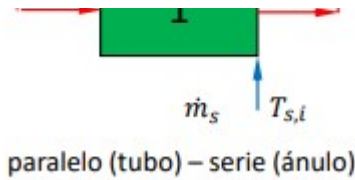


$$T_{pi} := Temp_{Cin} = 10$$

$$T_{po} := Temp_{Cout} = 40$$

$$T_{si} := Temp_{Hin} = 80$$

$$T_{so} := Temp_{Hout} = 45$$



Valores de prueba

$$Temp_{Cp2} := 1$$

$$Temp_{Cp1} := 1$$

$$Temp_{Hint} := 1$$

Restricciones

$$\frac{(Temp_{Cp1} - Temp_{Cin})}{(Temp_{Hin} - Temp_{Cin})} = \frac{(Temp_{Cp2} - Temp_{Cin})}{(Temp_{Hint} - Temp_{Cin})}$$

$$cP_a \cdot Q_{ma} \cdot (Temp_{Hint} - Temp_{Hout}) \cdot K = cP_s \cdot \frac{Q_{ms}}{2} \cdot (Temp_{Cp2} - Temp_{Cin}) \cdot K$$

$$cP_a \cdot Q_{ma} \cdot (Temp_{Hin} - Temp_{Hint}) \cdot K = cP_s \cdot \frac{Q_{ms}}{2} \cdot (Temp_{Cp1} - Temp_{Cin}) \cdot K$$

Solver

$$\begin{bmatrix} Temp_{Hint} \\ Temp_{Cp1} \\ Temp_{Cp2} \end{bmatrix} := \mathbf{find} (Temp_{Hint}, Temp_{Cp1}, Temp_{Cp2}) = \begin{bmatrix} 59.497 \\ 45.147 \\ 34.853 \end{bmatrix}$$

$$\xi := \frac{(Temp_{Cp1} - Temp_{Cin})}{(Temp_{Hin} - Temp_{Cin})} = 0.502$$

$$\xi := \frac{(Temp_{Cp2} - Temp_{Cin})}{(Temp_{Hint} - Temp_{Cin})} = 0.502$$

$$LMTD_{ctc} := \left(\frac{(Temp_{Hout} - Temp_{Cin}) - (Temp_{Hin} - Temp_{Cout})}{\ln \left(\frac{(Temp_{Hout} - Temp_{Cin})}{(Temp_{Hin} - Temp_{Cout})} \right)} \right) \cdot \Delta C = 37.444 \text{ K}$$

Transferencia de calor para cada tramo

$$q_1 := \left(cP_s \cdot \frac{Q_{ms}}{2} \cdot (Temp_{Cp1} - Temp_{Cin}) \right) \cdot K = 355.931 \text{ kW}$$

$$q_2 := \left(cP_s \cdot \frac{Q_{ms}}{2} \cdot (Temp_{Cp2} - Temp_{Cin}) \right) \cdot K = 251.681 \text{ kW}$$

$$q = 607.612 \text{ kW}$$

$$q_t := q_1 + q_2 = 607.612 \text{ kW}$$

Restricciones Valores de prueba

$$NTU := 1$$

$$\xi = NTU \cdot \frac{LMTD_{ctc}}{\Delta T_{max}}$$

Solver

$$NTU := \text{find}(NTU) = 0.939$$

Restricciones Valores de prueba

$$A_{tctc} := 1 \text{ m}^2$$

$$NTU = U_{gd} \cdot \frac{A_{tctc}}{C_{min}}$$

Solver

$$A_{tctc} := \text{find}(A_{tctc}) = 9.143 \text{ m}^2$$

área de una parte de la configuración en paralelo

$$A_{tint} := A_{tctc} \cdot 2 = 18.285 \text{ m}^2$$

$$A_h := N_t \cdot \pi \cdot D_o \cdot Long_h = 5.745 \text{ m}^2$$

$$N_{hp} := \left(\frac{A_{tint}}{A_h} \right) = 3.183$$

$$N_{hp} := 3$$

$$A_{treal} := N_{hp} \cdot A_h = 17.236 \text{ m}^2$$

$$\Delta P_{it}(Q_m, D_{in}, \delta, \mu) := N_t \cdot \frac{G(Q_m, D_{in})^2}{2 \cdot \delta} \cdot \left(f_D(\varepsilon, \mu, D_{in}, Q_m) \cdot \frac{N_{hp} \cdot Long_h}{D_{in}} \cdot \left(\frac{\mu}{\mu_{sw}} \right)^{-0.14} + (N_{hp} - 1) \right) \Delta$$

$$\Delta P_{it} \left(\frac{Q_{ms}}{2}, D_{in}, \delta_s, \mu_s \right) = (6.099 \cdot 10^4) \text{ kPa}$$

$$Pot_{itp} := \frac{\frac{\Delta P_{it} \left(\frac{Q_{ms}}{2}, D_{in}, \delta_s, \mu_s \right) \cdot Q_{ms}}{\delta_s}}{\eta} = 392.288 \text{ kW} \quad Pot_{anp} := \frac{\Delta P_{ant}(\mu_a, D_s, D_o, Q_{ma}, \varepsilon, \delta_a)}{\eta}$$

$$Pot_{bomp} := Pot_{itp} + Pot_{anp} = 392.531 \text{ kW}$$

INCISO b costos

$$i := 0.03 \quad n := 10$$

$$a := \left(\frac{i \cdot (1+i)^n}{(1+i)^n - 1} \right) \frac{1}{yr} = 0.117 \frac{1}{yr}$$

Donde
i: interés
n: vida útil
a: amortización

$$C_{hp} := 500$$

$$C_{thp} := C_{hp} \cdot a = 58.615 \frac{1}{yr}$$

$$Costo := C_{thp} \cdot N_h = 175.846 \frac{1}{yr}$$

$$Costo_{par} := C_{thp} \cdot N_{hp} = 175.846 \frac{1}{yr}$$

Costo de la potencia

$$C_{bom} := \left(\frac{0.15}{1000 \cdot 3600} \right) \frac{1}{J} = (4.167 \cdot 10^{-8}) \frac{1}{J}$$

$$t := 335 \frac{day}{yr} \cdot 24 \frac{hr}{day} = (8.04 \cdot 10^3) \frac{hr}{yr}$$

$$C_{potserie} := C_{bom} \cdot t \cdot Pot_{bom} = (1.87 \cdot 10^6) \frac{1}{yr}$$

$$C_{potpar} := C_{bom} \cdot t \cdot Pot_{bomp} = (4.734 \cdot 10^5) \frac{1}{yr}$$

$$C_{tserie} := C_{potserie} + Costo = (1.87 \cdot 10^6) \frac{1}{yr}$$

$$C_{tpar} := C_{potpar} + Costo_{par} = (4.736 \cdot 10^5) \frac{1}{yr}$$