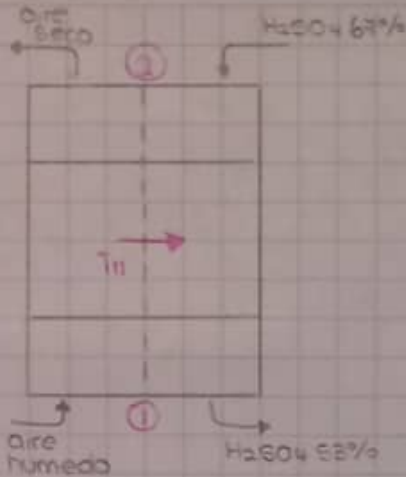


**1) Datos:**

Aire humedo a  
 contracorriente H<sub>2</sub>SO<sub>4</sub>  
 Agua  
 Hum rel 1 = 50%  
 Hum rel 2 = 10%  
 H<sub>2</sub>SO<sub>4</sub>  
 W<sub>2</sub> = 67% Peso  
 W<sub>1</sub> = 53% Peso  
 KG = 2,09 lb mol  
 $h_{Fi^2 \text{ air}} = 0,068 \frac{\text{lb mol H}_2\text{O}}{\text{h ft}^2 \text{ atm}}$   
 $h_{Fi^2 \text{ H}_2\text{SO}_4} = 1 \text{ ft}^2$   
 $T = 25^\circ\text{C}$



NA = ?  
 % Peso C / FCCC = ?  
 PA1, CA1 = ?  
 KG, KL = ?

$\rho_{\text{H}_2\text{SO}_4 (53\%)} = 88,11 \frac{\text{lbm sol}}{\text{ft}^3 \text{ sol}}$

$\rho_{\text{H}_2\text{SO}_4 (67\%)} = 98,18 \frac{\text{lbm sol}}{\text{ft}^3 \text{ sol}}$

$P_{A1} = \frac{\text{Hum rel}}{100} P^{\circ}_{\text{H}_2\text{O}}$

Hum rel → PA1

% Peso H<sub>2</sub>SO<sub>4</sub>

suponemos masa 100 lbm

$m_{\text{H}_2\text{O}} = 100 - \% \text{ Peso H}_2\text{SO}_4 \rightarrow n_{\text{H}_2\text{O}} = \frac{m_{\text{H}_2\text{O}}}{M_{\text{H}_2\text{O}}} \text{ [lbmol]}$

$\rightarrow 18 \frac{\text{lb}}{\text{lbmol}}$

$V_{\text{sol}} = \frac{100 \text{ lbm}}{\rho_{\text{sol}} \frac{\text{lbm}}{\text{ft}^3}}$

$CA1 = \frac{n_{\text{H}_2\text{O}} \text{ [lbmol]}}{V_{\text{sol}} \text{ [ft}^3]}$

NA =  $\frac{\text{fuerza impulsora}}{\text{Resistencia}} \text{ [lbmol/h]}$

**Ubicación de los puntos**

Punto 1

$(CA1; PA1) = (2,116; 0,01565)$

Hum rel 1 = 50%

$W_{\text{H}_2\text{SO}_4} = 53\% \Rightarrow W_{\text{H}_2\text{O}} = 47\%$

$P^{\circ}_{\text{H}_2\text{O} @ 25^\circ\text{C}} = 0,0313 \text{ atm}$

$\rho_{\text{H}_2\text{SO}_4 (53\%)} = 88,11 \frac{\text{lbm}}{\text{ft}^3}$

$PA1 = \frac{\text{Hum relativa}}{100} P^{\circ}_{\text{H}_2\text{O}} = \frac{50}{100} 0,0313 \text{ atm}$

$PA1 = 0,01565 \text{ atm}$

Suponemos 100 lbm

$m_{\text{H}_2\text{O}} = 47 \text{ lbm} \rightarrow n_{\text{H}_2\text{O}} = \frac{m_{\text{H}_2\text{O}}}{M_{\text{H}_2\text{O}}} = \frac{47 \text{ lbm}}{18 \frac{\text{lbm}}{\text{lbmol}}} \rightarrow n_{\text{H}_2\text{O}} = 2,61 \text{ lbmol}$

$$V_{sol} = \frac{m_{sol}}{\rho_{sol}} = \frac{100 \text{ lbm}}{81,11 \frac{\text{lbm}}{\text{ft}^3}} \rightarrow V_{sol} = 1,233 \text{ ft}^3$$

$$CAL1 = \frac{n_{H_2O}}{V_{sol}} = \frac{2,161 \text{ lbmol}}{1,233 \text{ ft}^3}$$

$$CAL1 = 2,116 \frac{\text{lbmol}}{\text{ft}^3}$$

## Punto 2

$$\text{Hum rel 2} = 10\%$$

$$W_{H_2SO_4} = 67\% \rightarrow W_{H_2O} = 33\%$$

$$P_{H_2O}^{25^\circ C} = 0,0313 \text{ atm}$$

$$\rho_{H_2SO_4} (67\%) = 98,18 \frac{\text{lbm}}{\text{ft}^3}$$

$$(CAL2, P_{A62}) = (1,79; 0,00313)$$

$$P_{A62} = \frac{\text{Hum rel } H_2O}{100} P_{H_2O}^{25^\circ C} = \frac{10}{100} \cdot 0,0313 \text{ atm}$$

$$P_{A62} = 0,00313 \text{ atm}$$

Suponemos 100 lbm

$$m_{H_2O} = 33 \text{ lbm} \rightarrow n_{H_2O} = \frac{m_{H_2O}}{M_{H_2O}} = \frac{33 \text{ lbm}}{18 \frac{\text{lbm}}{\text{lbmol}}} \rightarrow n_{H_2O} = 1,83 \text{ lbmol}$$

$$V_{sol} = \frac{m_{sol}}{\rho_{sol}} = \frac{100 \text{ lbm}}{98,18 \frac{\text{lbm}}{\text{ft}^3}} \rightarrow V_{sol} = 1,018 \text{ ft}^3$$

$$CAL2 = \frac{n_{H_2O}}{V_{sol}} = \frac{1,83 \text{ lbmol}}{1,018 \text{ ft}^3}$$

$$CAL2 = 1,79 \frac{\text{lbmol}}{\text{ft}^3}$$

$$\text{Pendiente} = -\frac{K_L}{K_G} = -\frac{0,068}{2,09}$$

$$\text{Pendiente} = -0,0325$$

Punto 1 (2,116, 0,01565)

$$y - y_1 = P(x - x_1)$$

$$y = P(x - x_1) + y_1$$

$$y = -0,0325(x - 2,116) + 0,01565$$

$$y = -0,0325x + 0,06877 + 0,01565$$

$$y = -0,0325x + 0,08442$$

$$\text{cuando } y = 0$$

$$0,0325x = 0,08442$$

$$x = 2,59$$

Punto 2 (1,79; 0,00313)

$$y - y_1 = P(x - x_1)$$

$$y = P(x - x_1) + y_1$$

$$y = -0,0325(x - 1,79) + 0,00313$$

$$y = -0,0325x + 0,058175 + 0,00313$$

$$y = -0,0325x + 0,061305$$

cuando  $y = 0$

$$0,0325x = 0,061305$$

$$x = 1,88$$

Punto 1

$$P_{A1} = 0,01565$$

$$C_{A1} = 2,116$$

$$P_{A2} = 0,010$$

$$C_{A2} = 2,315$$

$$P_{A^*} = 0,007$$

$$C_{A^*} = 2,62$$

Punto 2

$$P_{A2} = 0,00313$$

$$C_{A2} = 1,79$$

$$P_{A^*} = 0,0022$$

$$C_{A^*} = 1,81$$

$$P_{A^*} = 0,002$$

$$C_{A^*} = 1,89$$

$$3. N_{A1} = \frac{-(P_{A2} - P_{A1})}{A_{KL}} = \frac{-(0,010 - 0,01565) \text{ atm}}{1 \text{ ft}^2 \cdot 2,09 \frac{\text{lbmol}}{\text{h ft}^2 \text{ atm}}}$$

$$N_{A1} = 0,01180 \frac{\text{lbmol}}{\text{h}} \text{ con presiones}$$

$$N_{A1} = \frac{-(C_{A1} - C_{A2})}{A_{KL}} = \frac{-(2,116 - 2,315) \frac{\text{lbmol}}{\text{ft}^3}}{1 \text{ ft}^2 \cdot 0,068 \frac{\text{lbmol}}{\text{h ft}^2 \text{ lbmol/ft}^3}}$$

$$N_{A1} = 0,0135 \frac{\text{lbmol}}{\text{h}} \text{ con concentraciones}$$

$$N_{A2} = \frac{-(P_{A2} - P_{A1})}{A_{KL}} = \frac{-(0,0022 - 0,00313) \text{ atm}}{1 \text{ ft}^2 \cdot 2,09 \frac{\text{lbmol}}{\text{h ft}^2 \text{ atm}}}$$

$$N_{A2} = 0,00194 \frac{\text{lbmol}}{\text{h}} \text{ con presiones}$$

$$N_{A2} = \frac{-(C_{A22} - C_{A21})}{A_{KL}} = \frac{-(1,79 - 1,81) \frac{\text{lbmol}}{\text{ft}^3}}{1 \text{ ft}^2 \cdot 0,06 \frac{\text{lbmol}}{\text{h ft}^2 \text{ atm}}}$$

$$N_{A2} = 0,00136 \frac{\text{lbmol}}{\text{h}} \quad \text{con concentraciones}$$

b. Punto 1

$$\% \text{ Resis } P_{A1} = \frac{\Delta P_{A1}}{\Delta P_{\text{Total}}} \cdot 100 = \frac{P_{A11} - P_{A12}}{P_{A11} - P_{A1}^*} \cdot 100 = \frac{0,01565 - 0,010}{0,01565 - 0,007} \cdot 100$$

$$\% \text{ Resis } P_{A1} = 65,32\%$$

$$\% \text{ Resis } C_{A1} = \frac{\Delta C_{A1}}{\Delta C_{\text{Total}}} \cdot 100 = \frac{C_{A11} - C_{A12}}{C_{A11} - C_{A1}^*} \cdot 100 = \frac{2,116 - 2,315}{2,116 - 2,62} \cdot 100$$

$$\% \text{ Resis } C_{A1} = 39,5\%$$

Punto 2

$$\% \text{ Resis } P_{A2} = \frac{\Delta P_{A2}}{\Delta P_{\text{Total}}} \cdot 100 = \frac{P_{A22} - P_{A21}}{P_{A22} - P_{A2}^*} \cdot 100 = \frac{0,00313 - 0,0022}{0,00313 - 0,002} \cdot 100$$

$$\% \text{ Resis } P_{A2} = 82,30\%$$

$$\% \text{ Resis } C_{A2} = \frac{\Delta C_{A2}}{\Delta C_{\text{Total}}} \cdot 100 = \frac{C_{A22} - C_{A21}}{C_{A22} - C_{A2}^*} \cdot 100 = \frac{1,79 - 1,81}{1,79 - 1,89} \cdot 100$$

$$\% \text{ Resis } C_{A2} = 20\%$$

Podemos observar que la fase dominante es la gaseosa en ambos puntos.

$$c. P_{A11} = 0,010$$

$$C_{A11} = 2,315$$

$$P_{A12} = 0,0022$$

$$C_{A12} = 1,81$$

$$d. N_{A1} = \frac{-(P_{A1}^* - P_{A1})}{A_{KG}}$$

$$N_{A1} = (P_{A11} - P_{A1}^*) \cdot A \cdot K_G$$

$$K_{G1} = \frac{N_{A1}}{(P_{A11} - P_{A1}^*) \cdot A} = \frac{0,01180 \frac{\text{lbmol}}{\text{h}}}{(0,01565 - 0,007) \text{ atm} \cdot 1 \text{ ft}^2}$$

$$K_{G1} = 1,36 \frac{\text{lbmol}}{\text{h ft}^2 \text{ atm}}$$



$$N_{A1} = \frac{-(C_{A1} - C_{A1}^*)}{A K_L}$$

$$N_{A1} = (C_{A1}^* - C_{A1}) \cdot A \cdot K_L$$

$$K_{L1} = \frac{N_{A1}}{(C_{A1}^* - C_{A1}) \cdot A} = \frac{0,0135 \frac{\text{lbmol}}{\text{h}}}{(2,62 - 2,116) \frac{\text{lbmol}}{\text{ft}^3} \cdot 1 \text{ft}^2}$$

$$K_{L1} = 0,026 \frac{\text{lbmol}}{\text{hft}^2 \frac{\text{lbmol}}{\text{ft}^3}}$$

$$N_{A2} = \frac{-(P_{A2} - P_{A2}^*)}{A K_G}$$

$$N_{A2} = (P_{A2}^* - P_{A2}) \cdot A \cdot K_G$$

$$K_{G2} = \frac{N_{A2}}{(P_{A2}^* - P_{A2}) \cdot A} = \frac{0,00194 \frac{\text{lbmol}}{\text{h}}}{(0,00313 - 0,002) \text{atm} \cdot 1 \text{ft}^2}$$

$$K_{G2} = 1,71 \frac{\text{lbmol}}{\text{hft}^2 \text{atm}}$$

$$N_{A2} = \frac{-(C_{A2} - C_{A2}^*)}{A K_L}$$

$$N_{A2} = (C_{A2}^* - C_{A2}) \cdot A \cdot K_L$$

$$K_{L2} = \frac{N_{A2}}{(C_{A2}^* - C_{A2}) \cdot A} = \frac{0,00136 \frac{\text{lbmol}}{\text{h}}}{(1,89 - 1,79) \frac{\text{lbmol}}{\text{ft}^3} \cdot 1 \text{ft}^2}$$

$$K_{L2} = 0,0136 \frac{\text{lbmol}}{\text{hft}^2 \frac{\text{lbmol}}{\text{ft}^3}}$$

